

10/518620

Fig. 1 Prior Art Manufacturing Layout

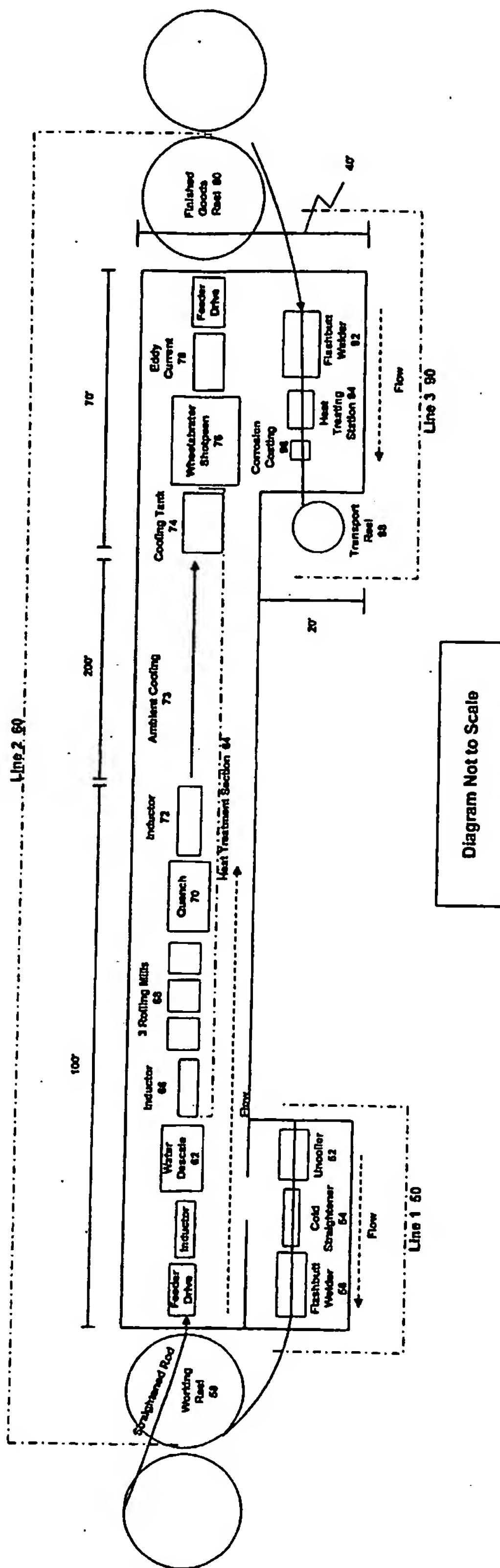


Fig. 2 Heat Treated Coil Manufacturing Layout

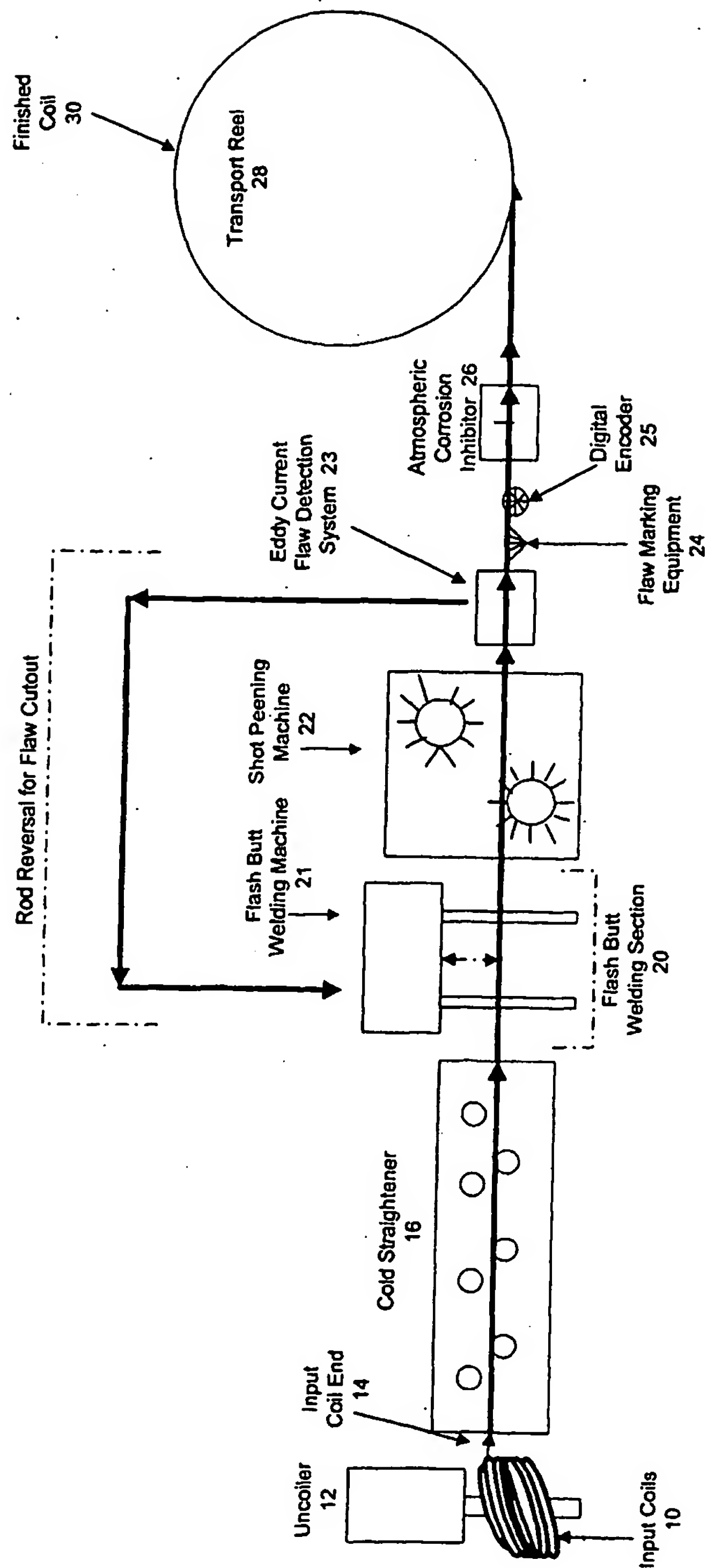


Fig. 3 Heat Treated Coil Manufacturing Layout Alternative

